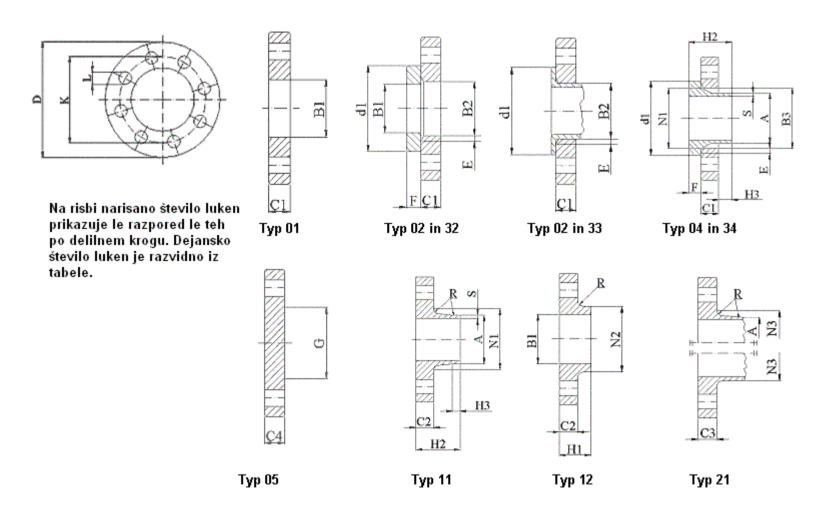
EN1092-1 法兰标准

Flanges PN 6 EN 1092-1

Dimensions of PN 6 Flanges EN 1092-1



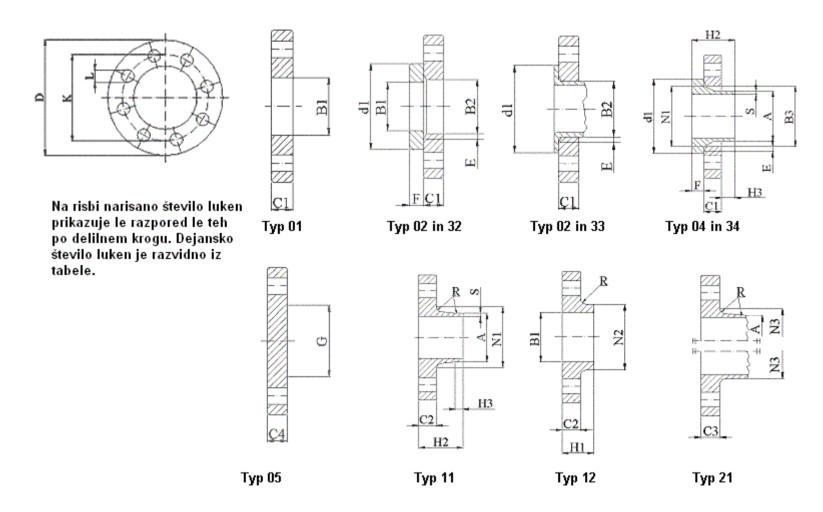
NOTE 1: Dimensions N1, N2 and N3 are measured at the intersection of the hub draft angle and the back face of the flange.

NOTE 2: For d1 dimensions see document "Flange facing according to EN 1092-1".

		Mating (dimer	sions																		
Nominal diametar DN	Outside diameter	Diameter of bolt circle	Diameter of bolt hole	Во	otts	Outside diameter of neck	Bore diameters			Flange thickness		Chamfer	Collar thickness	Diameter of shoulder	L	ength		Necl	c diame	eters	Comer radius	Neck thickness (preferred vallue)
ië	D	К	L	No	Size	А	B1	B2	C1*	C2 C3	C4	Е	F	G max	H1	H2	нз	N1	N2	N3	R	Ŋ
ž	Flange	е Туре												111417								
		, 02, 05,	11,1	2,13,		11 21**	01 12 32	02	01 02 04	11 12 13 21	05	02	32	05	12 13	11	11	11	12 13	21	11 12 12 21	11
10	75	50	11	4	M10	17,2	18,0	21	12	12	12	3 (10	-	20	28	6	26	25	20	4	1,8
15	80	55 65	11	4	M10	21,3	22,0	25	12	12	12	3	10	-	20	30	6	30	30	26	4	2,0
20 25	90 100	65 75	11	4 4	M10 M10	26,9 33,7	27,5 34,5	31 38	14 14	14	14 14	4	10	-	24 24	32 35	6	38 42	40 50	34 44	4	2,3 2,6
32	120	90	14	4	M12	42,4	43,5	46	16	14	14	5	10	-	2 4 26	35	6	55	60	54	6	2,6
40	130	100	14	4	M12	48,3	49,5	53	16	14	14	5	10	_	26	38	7	62	70	64	6	2,6
50	140	110	14	4	M12	60,3	61,5	65	16	14	14	5	12	-	28	38	8	74	80	74	6	2,9
65	160	130	14	4	M12	76,1	77,5	81	16	14	14	6	12	55	32	38	9	88	100	94	6	2,9
80	190	150	18	4	M16	88,9	90,5	94	18	16	16	6	12	70	34	42	10	102	110	110	8	3,2
100	210	170	18	4	M16	114,3	116,0	120	18	16	16	6	14	90	40	45	10	130	130	130	8	3,6
125	240	200	18	8	M16	139,7	141,5	145	20	18	18	6	14	115	44	48	10	155	160	160	8	4,0
150	265	225	18	8	M16	168,3	170,5	174	20	18	18	6	14	140	44	48	12	184	185	182	10	4,5
200 250	320 375	280 335	18 18	8	M16	219,1	221,5	226	22	20	20	6	16	190 235	44	55	15	236	240	238	10	5,9
300	440	395	22	12 12	M16 M20	273,0 323,9	276,5 327,5	281 333	24 24	22	22	8	18 18	285	44 44	60 62	15 15	290 342	295 355	284 342	12 12	6,3 7,1
350	490	445	22	12	M20	355,6	359,5	365	2 4 26	22	22	8	18	330	-	62	15	385	-	392	12	7,1
400	540	495	22	16	M20	406,4	411,0	416	28	22	22	8	20	380	_	65	15	438	_	442	12	7,1
450	595	550	22	16	M20	457,0	462,0	467	30	22	24	8	20	425	-	65	15	492	_	494	12	7,1
500	645	600	22	20	M20	508,0	513,5	519	30	24	24	8	22	475	-	68	15	538	-	544	12	7,1
600	755	705	26	20	M24	610,0	616,5	622	32	30	30	8	22	575	-	70	16	640	-	642	12	7,1
700	860	810	26	24	M24	711,0	-	-	-	24	40	-	-	670	-	70	16	740	-	746	12	7,1
800	975	920	30	24	M27	813,0	-	-	-	24	44	-	-	770	-	70	16	842	-	850	12	7,1
900	1075	1020	30	24	M27	914,0	-	-	-	26	48	-	-	860	-	70	16	942	-	950	12	7,1
1000	1175 1405	1120 1340	30 33	28 32	M27 M30	1016,0 1219,0	-	-	-	26	52 60	-	-	960 1160	-	70 90	16 20	1045 1248	-	1050 1264	16 16	7,1
1400	1630	1560	36	36	M33	1422,0	_	_	_	28 32	60 68	-	-	1346	-	90	20	1452	-	1480	16	8,0 8,0
1600	1830	1760	36	40	M33	1626,0	_	_	_	34	76	_	_	1546	_	90	20	1655	_	1680	16	9,0
1800	2045	1970	39	44	M36	1829,0	_	-	_	36	84	_	_	1746	-	100	20	1855	_	1878		10,0
2000	2265	2180	42	48	M39	2032,0	-	-	-	38	92	-	-	1950	-	110	25	2058	-	2082	16	11,0
2200	2475	2390	42	52	M39	2035,0	-	-	-	42	-	-	-	-	-	115	25	2260	-	-	18	12,0
2400	2685	2600	42	56	M39	2438,0	-	-	-	44	-	-	-	-	-	125	25	2462	-	-	18	13,0
2600	2905	2710	48	60	M45	2620,0	-	-	-	46	-	-	-	-	-	130	25	2665	-	-	18	14,0
2800	3115	3020	48	64	M45	2820,0	-	-	-	48	-	-	-	-	-	135	30	2865	-	-	18	15,0
3000	3315	3220	48	68	M45	3020,0	-	-	-	50	-	-	-	-	-	140	30	3068	-	-	18	16,0
3200 3400	3525 3735	3430 3640	48 48	72 76	M45 M45	3220,0 3420,0	-	-	-	54 56	-	-	-	-	-	150 160	30	3272 3475	-	-	20 20	16,0 18,0
3600	3970	3860	56	76 80	M52	3620,0	_	_	_	60	_	_	_	_	-	165	35	3678	_	-	20	18,0
3300	3310	3300	1 00	50	MOZ	3020,0	_									1.00		3010			20	.0,0

- $\mbox{\scriptsize {\tt *}}$ Above DN 600 dimension C1 is to be specified by the purchaser.
- ** For flanges type 21 the outside hub diameter approximately corresponds to the outside pipe diameter.

Dimensions of PN 10 Flanges EN 1092-1



NOTE 1: Dimensions N1, N2 and N3 are measured at the intersection of the hub draft angle and the back face of the flange.

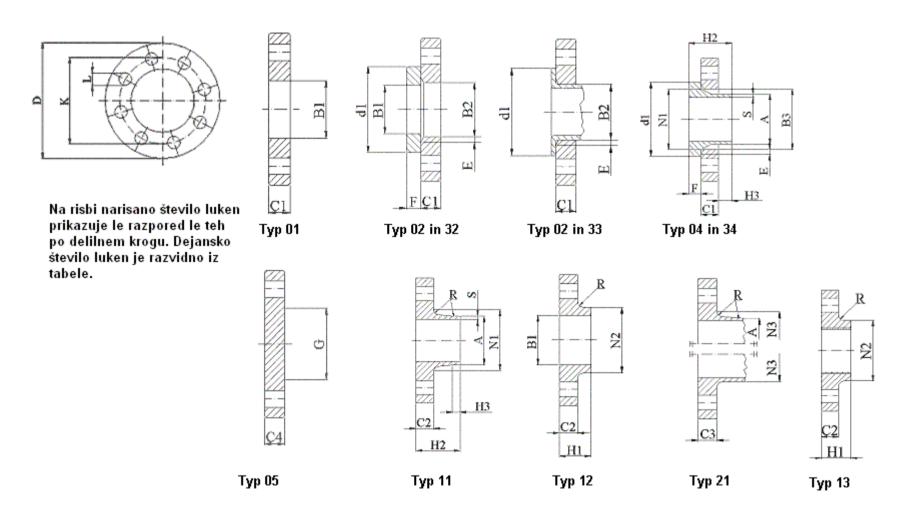
NOTE 2: For d1 dimensions see document "Flange facing according to EN 1092-1".

	N	Mating o	dimer	sions	S																			_
Nominal diametar DN	Outside diameter	Diameter of bolt circle	Diameter of bolt hole	Во	olting	Outside diameter of neck	Bore	diamet	ters	Flar	nge ti	nickne	ess	Chamfer	Collar thickness	Diameter of shoulders	l	Length	1	Necl	c diame	eters	Corner radius	Neck thickness (oreferred vallue)
in i	D	К	L	No	Size	А	B1	B2	В3	C1	C2	СЗ	C4	Е	F	G max.	H1	H2	НЗ	N1	N2	N3	R	s
ž	Flang	је Тура	;																					
	01	02,0	5, 11	,12,3	21	11 21* 34	01 12 32	02	04	01 02 04	11 12	21	05	02 04	32 34	05	12	11 34	11 34	11 34	12	21	11 12 21	11 34
10																								
15	₽ E																							
20	Use PN4U dimensions										Use I	N40	dime	nsior	าธ									
25 32	aji e																							
40																								
50																								
65																								
80	Z ig		Use PN 16 dimensions																					
100	Use PN 16 dimensions		Use PN 16 dimensions																					
125	⋽₩		Use PN 16 dimensions																					
150				_																				
200 250	340 395	295 350	22 22	8 12	M20 M20	219,1 273,0	221,5 276,5	226 218	240 294	24 26	24 26	24 26	24 26	6 8	20	190 235	44 46	62 68	16 16	234 292	246 298	246 298	10 12	5,9 6,3
300	445	400	22	12	M20	323,9	327,5	333	348	26	26	26	26	8	22	285	46	68	16	342	350	348	12	7,1
350	505	460	22	16	M20	335,6	359,5	365	400	28	26	26	26	8	22	330	53	68	16	385	400	408	12	7,1
400	565	515	26	16	M24	406,4	411,0	416	450	32	26	26	26	8	24	380	57	72	16	440	456	456	12	7,1
450	615	565	26	20	M24	457,0	462,0	467	498	36	28	28	28	8	24	425	63	72	16	488	502	502	12	7,1
500	670	620	26	20	M24	508,0	513,5	519	550	38	28	28	28	8	26	475	67	75	16	542	559	559	12	7,1
600	780	725	30	20	M27	610,0	616,5	622	650	42	34	34	34	8	26	575	75	80	18	642	658	658	12	7,1
700	895	840	30	24	M27	711,1	-	-	-	-	30	34	38	-	-	670	-	80	18	746	-	772	12	8,0
900	1015	950 1050	33 33	24 28	M30 M30	813 914	-	-	-	-	32 34	36 38	42 46	-	-	770 860	-	90 95	18 20	950 950	-	876 976	12 12	8,0 10,0
1000	1	1160	36	28	M33	1016	_		_		34	38	52	_	_	960	-	95	20	1052	_	1080	16	10,0
1200	1	1380	39	32	M36	1219					38	44	60	_	_	1160	_	115	25	1256	_	1292	16	11,0
1400	1	1590	42	36	M39	1422	_	_	-	-	42	48	-	-	-	1346	-	120	25	1460	-	1496	16	12,0
1600	1	1820	48	40	M45	1626	-	-	-	-	46	52	-	-	-	1546	-	130	25	4666	-	1712	16	14,0
1800	2115	2020	48	44	M45	1829	-	-	-	-	50	56	-	-	-	1746	-	140	30	4868	-	1910	16	15,0
2000	1	2230	48	48	M45	2032	-	-	-	-	54	60	-	-	-	1950	-	150	30	2072	-	2120	16	16,0
2200	1	2440	56	52	M52	2235	-	-	-	-	58	-	-	-	-	-	-	160	35	2275	-	-	18	18,0
2400	1	2650	56	56	M52	2438	-	-	-	-	62	-	-	-	-	-	-	170	35	2478	-	-	18	20,0
2600	1	2850	56 50	60	M52	2620	-	-	-	-	66	-	-	-	-	-	-	180	40	2680	-	-	18	22,0
2800 3000	1	3070 3290	56 62	64 68	M52 M56	2820 3020	_	_	_	-	70 75	-	-	-	-	_	-	190 200	40 45	2882 3085	-	_	18 18	22,0 24,0
3000	3403	3230	02	00	MISO	3020	_	_	-	_	13	-	-	-	-	_	_	200	45	3003	_	_	10	24,0

^{*} For flanges type 21 the outside hub diameter approximately corresponds to the outside pipe diameter,

NOTE: The p/t ratings from EN 1092-1 apply only for flange to p/t rating of all other flanges shall be agreed between the management of the property of the pr		nd including DN 600. The

Dimensions of PN 16 Flanges EN 1092-1



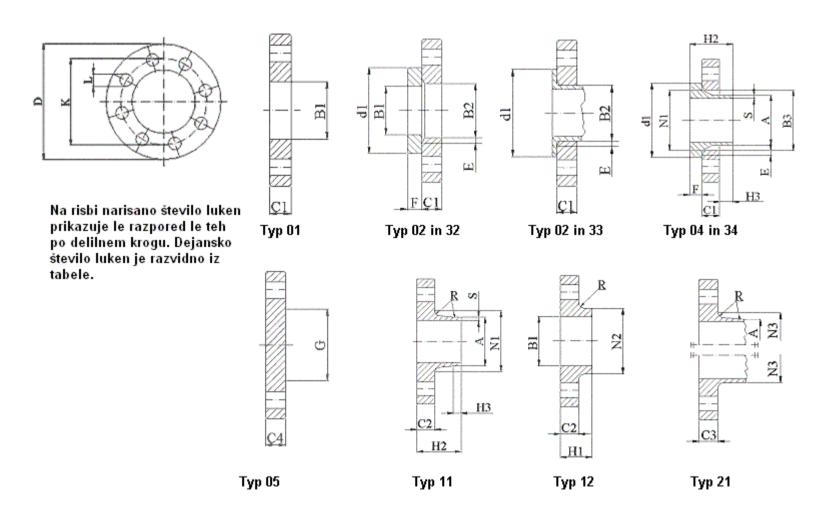
NOTE 1: Dimensions N1, N2 and N3 are measured at the intersection of the hub draft angle and the back face of the flange.

	Mating	dimen	sions	5												(a)								
Nominal diametar DN	Outside diameter	Diameter of bolt circle	Diameter of bolt hole	í	Boring	Outside diameter of neck		Bore diameters			Clange thickness	ridiige uiichiless		Chamfer	Collar thickness	Diameter of shoulders		Length			Neck diameters		Comer radius	Neck thickness (preferred vallue)
omina	О	К	Г	No	Size	А	B1	B2	В3	C1	С2	СЗ	С4	Е	F	G max.	H1	H2	НЗ	N1	N2	N3	R	S
ž	Flange	Туре																						
	01	, 02, 05	, 11,	12, 2	1	11 21* 34	01 12 32	02	04	01 02 04	12	21	05	02 04	32 34	05	12 13	11 34	11 34	11 34	12 13	21	11 12 13 21	11 34
10 15 20 25 32 40									Use	PN	40 (dime	ensio	ons										
50 65	165 185	125 145	18 18	4	M16	60,3 76,1	61,5 77,5	65 81	77 96	I	l		18 18		16 16	- 55	28 32	45 45	8 10	74 92	84 104	84 104	5 6	2,9 2,9
80	200	160	18	8	M16	88,9	90,5	94	108		l	20	ıı	6	16	70	34	50	10	105	118	120	6	3,2
100 125	220 250	180 210	18 18	8	M16 M16	114,3 139,7	116,0 141,5	120 145	134 162	I	20	20 22	20 22	6 6	18 18	90 115	40 44	52 55	12 12	131 156	140 168	140 170	8	3,6 4,0
150	285	240	22	8	M20	168,3	170,5	174	188				22	6	20	140	44	55	12	184	195	190	10	4,5
200	340	295	22	12	M20	219,1	221,5	226	240		l		24		20	190	44	62	16	235	246	246	10	5,9
250 300	405 460	355 410	26 26	12 12	M24 M24	273,0 323,9	276,5 327,5	281 333	294 348	I		26 28	1 1	8	22 24	235 285	46 46	70 78	16 16	292 344	298 350	296 350	12 12	6,3 7,1
350	520	470	26	16	M24	355,6	359,0	365	400		l	30	ıı	8	26	330	57	82	16	390	400	410	12	8,0
400	580	525	30	16	M27	406,4	411,0	416	454	38	32	32	32	8	28	380	63	85	16	445	456	458	12	8,0
450	640	585	30	20	M27		462,0		500						30	425	68	87	16	490	502	516		
500 600	715 840	650 770	33	20	M30	508,0 610,0	513,5 616,5	510 622	556						32	475	73	90	16	548	559	576		
700	910	770 840	36 36	20 24	M33	711,0	- 1010	- 022	660 -				48		32	575 670	83 83	95 100	18 18	652 755	658 760	690 760	12 12	
800	1025	950	39	24	M36	813,0	_	_	_	_	l		52		_	770	90	105	l	855	864	862		10,0
900	1125	1050	39	28	М36	914,0	-	-	-	-			58		-	860	94	110	ı	955	968	962	12	
1000	1255	1170	42	28	М39	1016,0	-	-	-	-	42	46	64	-	-			120	22	1058	1072	1076	16	10,0
1200	1485	1390	48	32	ı	1219,0	-	-	-	-			76		-	1160		130	ı	1262	-	1282		
1400	1685	1590	48	36	M45	ı	-	-	-	-		58	1 1	-	-	1346		145	ı	1465	-	1482		
1600 1800	1930 2130	1820 2020	56 56	40 44	M52 M52	1626,0 1829,0	-	_	_	_	l	64 68	1 1	-	-	1546 1746		160 170	ı	1668 1870	-	1696 1896		
2000	2345	2230	62	48	M56	· ·	-	-	-	-	l	70	1 1	-	-	1950		180	ı	2072	-	l .		20,0

^{*} For flanges type 21 the outside hub diameter approximately corresponds to the outside pipe diameter,

^{** 8} holes is preferred however 4 holes may be supplied upon special request by the purchaser.

Dimensions of PN 25 Flanges EN 1092-1



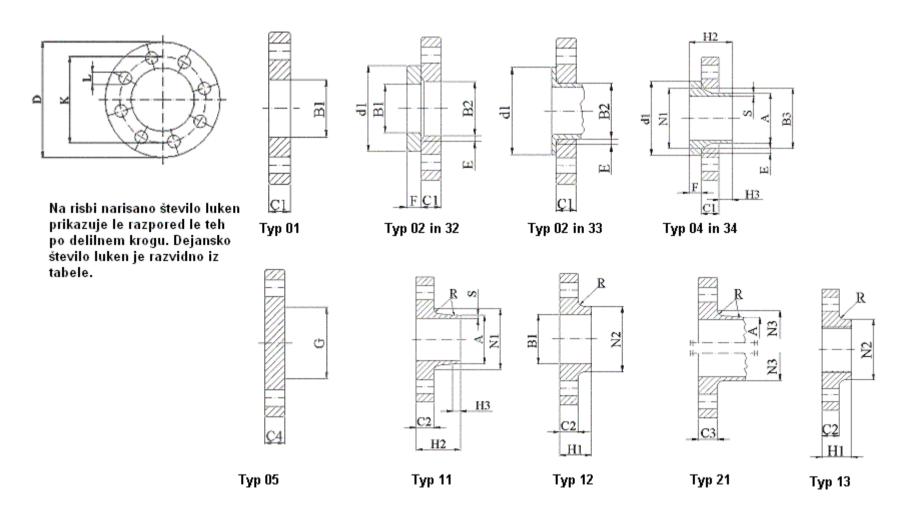
NOTE 1: Dimensions N1, N2 and N3 are measured at the intersection of the hub draft angle and the back face of the flange.

Mating dimensions . ② ② ③																								
Nominal diametar DN	Outside diameter	Diameter of bott circle	Diameter of bolt hole	В	olts	Outside diameter of neck	Bore	diamet	ers	Flar	nge th	nickn	BSS	Chamfer	Collar thickness	Diameter of shoulder	L	.engti	h	Neck	diam	eters	Comer radius	Neck thickness (preferred vallue)
Vomina	D	к	L	No	Size	А	B1	B2	B3	C1	C2	СЗ	C4	Е	F	G max	H1	H2	НЗ	N1	N2	N3	R	s
_	Flar	nge Ty	pe	•											<u> </u>									
	01	,02,0	5, 11	,12,	21	11 21* 34	01 12 32	02	04	01 02 04	11 12 13	21	05	02 04	32 34	05	12 13	11 34	11 34	11 34	12 13	21	11 12 13 21	11 34
15 20 25 32 40 50 65 80 100 125										lse Pi				ıs										
200 250	360 425	310 370	26 30	12 12	M24 M27	219,1 273,5	221,5 276,5	226 281	250 302	32 35	30 32	30 32	30 32	6 8	26 26	190 235	52 60	80 88	16 18	244 298	256 310	252 304	10 12	6,3 7,1
300	485	430	30	16	M27	323,9	327,5	333	356	38	34	34	34	8	28	285	67	92	18	352	364	364	12	8,0
350	555	490	33	16	M30	355,6	359,5	365	408	42	38	38	38	8	32	332	72	100	20	398	418	418	12	8,0
400	620	550	36	16	M33	406,4	411,0	416	462	46	40	40	40	8	34	380	78	110	20	452	472	472	12	8,8
450	670	600	36	20	M33	457,0	462,0	467	510	50	46	46	46	8	36	425	84	110	20	500	520	520	12	8,8
500 600	730 845	660 770	36 39	20 20	M33 M36	508,0 610,0	513,5 616,5	519 622	568 670	56 68	48 58	48 58	48 58	8	38 40	475 575	90 100	125 125	20 20	558 660	580 684	580 684	12	10,0 11,0
700	960	875	42	24	M39	711,0		-	"."	-	46	50	-		-	-	-	125	20	760	-	780	12	12,5
800	1085	l	48	24	M45	813,0	_	_	_	_	50	54	_	_	_	_	_	135	22	864	_	882	12	14,2
900		1090	48	28	M45	914,0	-	-	-	-	54	58	-	-	-	-	-	145	24	968	-	982	12	16,0
1000	1320		56	28	M52	1016,0	-	-	-	-	58	62	-	-	-	-	-	155	24	1070	-	1086	16	17,5
1200	1530	I	56	32	M52	1219	-	-	-	-	-	70	-	-	-	-	-	-	-	-	-	1296	18	-
1400	1755	I	62	36	M56	1422	-	-	-	-	-	76	-	-	-	-	-	-	-	-	-	1508	18	-
1600	1975		62	40	M56	1626	-	-	-	-	-	84	-	-	-	-	-	-	-	-	-	1726	20	-
1800 2000	2195	2300	70 70	44 48	M64 M64	1829 2032		_	-	-	-	90 96	-	-	-	-	-	-	_	-	-	1920 2150	20 20	-
2000	2423	2500	70	40	10104	2032	_			_	-	30	-	-	_	-	_	_	_	-	-	2130	20	-

^{*} For flanges type 21 the outside hub diameter approximately corresponds to the outside pipe diameter.

NOTE: The p/t ratings from EN 1092-1 apply only for flange types 05, 11, 12, 13 and 21 having nominal sizes up to and including DN 600. The p/t rating of all other flanges shall be agreed between the manufacturer and the purchaser.

Dimensions of PN 40 Flanges EN 1092-1



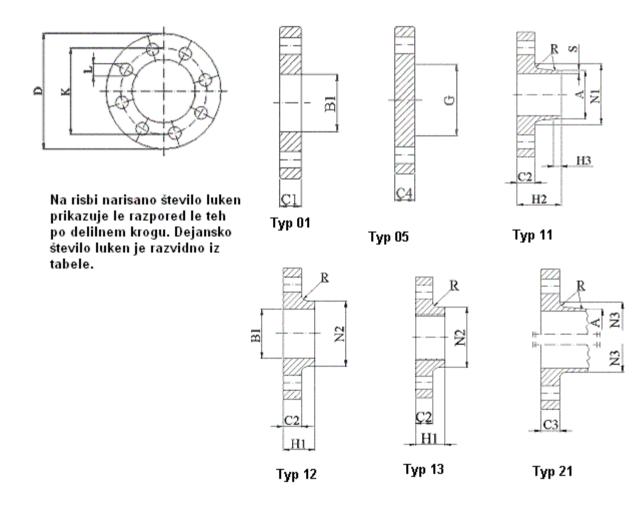
NOTE 1: Dimensions N1, N2 and N3 are measured at the intersection of the hub draft angle and the back face of the flange.

		Mating o	dimer	sion:	S																			
Nominal diametar DN	Outside diameter	Diameter of bolt circle	Diameter of bott hole	Во	olting	Outside diameter of neck	Bore	: diamete	ers	Flan	ge th	ickne	:58	Chamfer	Collar thickness	Diameter of shoulders	L	.engtl	n	Neck	diame	eters	Comer radius	Neck thickness (preferred vallue)
minal	D	К	L	No	Size	А	B1	B2	В3	C1	C2	СЗ	C4	Е	F	G max	H1	H2	НЗ	N1	N2	N3	R	s
Š	Fla	inge Ty	ре																					
		02, 05,		2,13		11 21* 34	01 12 32	02	04	01 02 04	11 12 13	21	05	02 04	32 34	05	12 13	11 34	11 34	11 34	12 13	21	11 12 13 21	11 34
10	90	60	14	4	M12	17,2	18,0	21	31	14	'	6	16	3	12	-	22	35	6	28	30	28	4	1,8
15	95	65	14	4	M12	21,3	22,0	25	35	14	'	6	16	3	12	-	22	38	6	32	35	32	4	2,0
20	105	75	14	4	M12	26,9	27,5	31	42	16	'	8	18	4	14	-	26	40	6	40	45	40	4	2,3
25	115	85	14	4	M12	33,7	34,5	38 47	49	16	'	8	18	4	14	-	28	40	6	46	52	52	4	2,6
32 40	140 150	1100	18 18	4	M16 M16	42,4 48,3	43,5 49,5	47 53	59 67	18 18	'	8 8	18 18	5	14	-	30	42 45	6 7	56 64	70	60 70	6 6	2,6 2,6
50	165	125	18	4	M16	60,3	61,5	65	77	20		:0	20	5	16	-	34	48	8	75	84	84	6	2,9
65	185	145	18	8	M16	76,1	77,5	81	96	22	ı	2	22	6	16	55	38	52	10	90	104	104	6	2,9
80	200	160	18	8	M16	88,9	90,5	94	114	24	l	4	24	6	18	70	40	58	12	105	118	120	8	3,2
100	235	190	22	8	M20	114,3	116,0	120	138	26	2	4	24	6	20	90	44	65	12	134	145	142	8	3,6
125	270	220	26	8	M24	139,7	141,5	145	166	28	2	:6	26	6	22	115	48	68	12	162	170	162	8	4,0
150	300	250	26	8	M24	168,3	170,5	174	194	30	2	8	28	6	24	140	52	75	12	192	200	192	10	4,5
200	375	320	30	12	M27	219,1	221,5	226	250	36	3	4	36	6	28	190	52	88	16	244	260	254	10	6,3
250	450	385	33	12	M30	273,0	276,5	281	312	42	3	8	38	8	30	235	60	105	18	306	312	312	12	7,1
300	515	450	33	16	M30	323,9	327,5	333	368	48	4	2	42	8	34	285	67	115	18	362	380	378	12	8,0
350	580	510	36	16	M33	355,6	359,5	365	418	54	'	6	46	8	36	330	72	125	20	408	424	l	12	8,8
400	660	585	39	16	M36	406,4	411,0	416	472	60	-	0	50	8	42	380	78	135	20	462	478		12	11,0
450	685	610	39	20	M36	457,0	462,0	467	510	66	-	7	57	8	46	425	84	135	20	500	522		12	12,5
500	755	670	42	20	M39	508,0	513,5	519	572	72	-	7	57	8	50	475	90	140	20	562	576	576	12	14,2
600	890	795	48	20	M45	610,0	616,5	622	676	84	7	2	72	8	54	575	100	150	20	666	686	686	12	16,0

^{*} For flanges type 21 the outside hub diameter approximately corresponds to the outside pipe diameter,

Flanges PN 63 EN 1092-1

Dimensions of PN 63 Flanges EN 1092-1



NOTE: Dimensions N1, N2 and N3 are measured at the intersection of the hub draft angle and the back face of the flange.

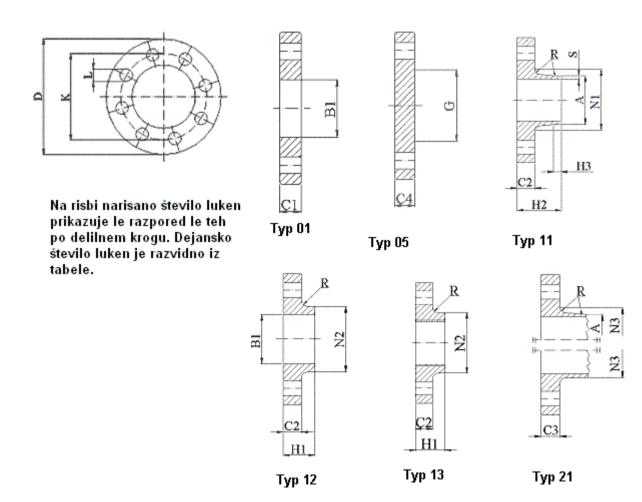
	l N	fating o	limer	sions	3																			
Nominal diametar DN	Outside diameter	Diameter of bolt circle	Diameter of bolt hole		olting	Outside diameter of neck	Bore d	iamet	ers	Flar	nge ti	hickn	ess	Chamfer	Collar thickness	Diameter of shoulders	_	Length		Neci	k diame	eters	Comer radius	Neck thickness (preferred vallue)
i iii	D	К	L	No	Size	Α	B1	B2	В3	C1	C2	СЗ	C4	Е	F	G max	H1	H2	НЗ	N1	N2	N3	R	s
ž	Flai	nge Ty	pe																					
	01	, 05, 11	1,12,	13,2	21	11 21*	01 12	1	-	01	11 12 13	21	05		-	05	12 13	11	11	11	12 13	21	11 12 13 21	11
10																								
15 20																								
25		Use PN 100 dimensions																						
32																								
40																								
50	180	135	22	4	M20	60,3	61,5	-	-	26	26	26	26	-	-	-	36	62	10	82	90	90	6	2,9
65 80	205	160 170	22	8	M20	76,1	77,5	-	-	26	26	26	26	-	-	45	40	68	12	98	112	105	6	3,2
100	215 250	200	22 26	8	M20 M24	88,9 114,3	90,5 116,0	-	_	30 32	28 30	28 30	28 30	-	-	60 80	44 52	72 78	12 12	112 138	125 152	122 146	8 8	3,6 4,0
125	295	240	30	8	M27	139,7	141,5	_	_	34	34	34	34	_	-	105	56	88	12	168	185	177	8	4,5
150	345	280	33	8	м30	168,3	170,5	-	-	36	36	36	36	-	-	130	60	95	12	202	215	204	10	5,6
200	415	345	36	12	M33	219,1	221,5	-	-	46	42	42	42	-	-	180	-	110	16	256	-	264	10	7,1
250	470	400	36	12	M33	273,0	276,5	-	-	54	46	46	46	-	-	220	-	125	18	316	-	320	12	8,8
300	530	460	36	16	M33	323,9	327,5	-	-	62	52	52	52	-	-	270	-	140	18	372	-	378	12	11,0
350 400	600 670	525 585	39 42	16 16	M36 M39	355,6 406,4	359,5 411,0	-	-	72 78	56 60	56 60	56 60	-	-	310 360	-	150 160	20 20	420 475	-	434 490	12 12	12,5 14,2
500	800	705	48	20	M45	400,4		_	-	-	-	68	-	_	-	300	-	-	20	4/3	_	602	12	14,2
600	930	820	56	20	M52	-	_	-	_	-	_	76	-	-	_	_	_	_	_	-	_	714	15	_
700	1045	935	56	24	M52	-	-	-	-	-	-	84	-	-	-	-	-	-	-	-	-	826	15	-
800	1165	1050	62	24	M56	-	-	-	-	-	-	92	-	-	-	-	-	-	-	-	-	938	18	-
900	1285	1170	62	28	M56	-	-	-	-	-	-	98	-	-	-	-	-	-	-	-	-	1048	18	-
1000 1200	1415 1665	1290 1530	70 78	28 32	M64 M72	-	-	-	-	-	-	108 126	-	-	-	-	-	-	-	-	-	1162 1390	18 18	-
1200	1003	1550	l '°	32	1917 2	-	-	-	-	-	-	120	_	_	-	-	-	-	-	_	_	1390	10	-

* For flanges type 21 the outside hub diameter approximately corresponds to the outside pipe diameter.

NOTE: The p/t ratings from EN 1092-1 apply only for flange types 05, 11, 12, 13 and 21 having nominal sizes up to and including DN 600. The p/t rating of all other flanges shall be agreed between the manufacturer and the purchaser.

Flanges PN 100 EN1092-1

Dimensions of PN 100 Flanges EN 1092-1

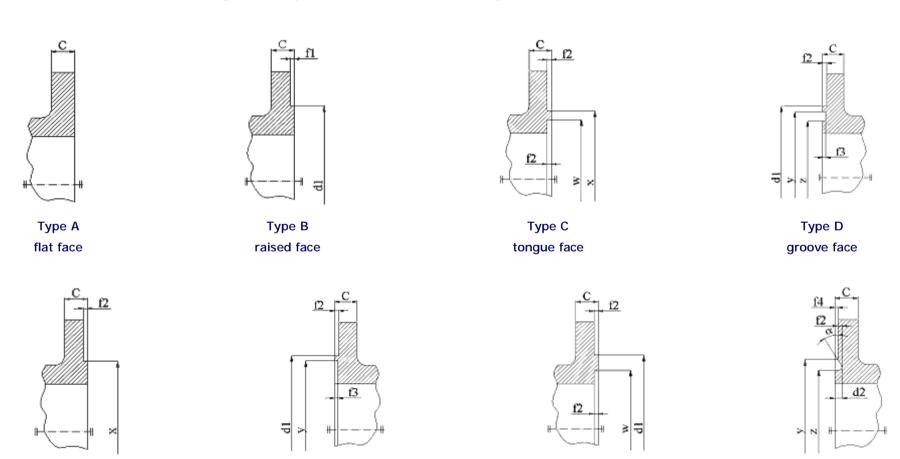


	, h	Mating o	Vimon	ione																				
Nominal diametar DN	Outside diameter	Diameter of bolt circle	Diameter of bott hole		iting	Outside diameter of neck	Bore o	liame	ters	Flar	nge th	nickne	988	Chamfer	Collar thickness	Diameter of shoulders	L	.engtł	n	Neck	diame	ters	Comer radius	Neck thickness (preferred vallue)
Nom	D	K	L	Num	Size	Α	B1	B2	В3	C1	C2	СЗ	C4	Е	F	G max.	H1	H2	Н3	N1	N2	N3	R	s
	Flange 01	, 05, 1	1,12,	13, 2	1	11 21*	01 12	-	-	01	11 12 13	21	05	-	-	05	12 13	11	11	11	12 13	21	11 12 13 21	11
10	100	70	14	4	M12	17,2	18,0	-	-	20	20	20	20	-	-	-	28	45	6	32	40	40	4	1,8
15	105	75	14	4	M12	21,3	22,0	-	-	20	20	20	20	-	-	-	28	45	6	34	43	45	4	2,0
20	130	90	18	4	M16	26,9	27,5	-	-	22	22	22	22	-	-	-	30	48	8	42	52	50	4	2,6
25	140	100	18	4	M16	33,7	34,5	-	-	24	24	24	24	-	-	-	32	58	8	52	60	61	4	2,6
32	155	110	22	4	M20	42,4	43,5	-	-	24	24	26	24	-	-	-	32	60	8	62	68	68	6	2,9
40	170	125	22	4	M20	48,3	49,5	-	-	26	26	28	26	-	-	-	34	62	10	70	80	82	6	2,9
50	195	145	26	4	M24	60,3	61,3	-	-	28	28	30	28	-	-	-	36	68	10	90	95	96	6	3,2
65	220	170	26	8	M24	76,1	77,5	-	-	30	30	34	30	-	-	45	40	76	12	108	118	118	6	3,6
80	230	180	26	8	M24	88,9	90,5	-	-	34	32	36	32	-	-	60	44	78	12	120	130	128	8	4,0
100	265	210	30	8	M27	114,3	116,0	-	-	36	36	40	36	-	-	80	52	90	12	150	158	150	8	5,0
125	315	250	33	8	M30	139,7	141,5	-	-	42	40	40	40	-	-	105	56	105	12	180	188	185	8	6,3
150	355	290	33	12	M30	168,3	170,5	1	1	48	44	44	44	-	-	130	60	115	12	210	225	216	10	7,1
200	430	360	36	12	M33	219,1	221,5	-	-	60	52	52	52	,	-	180	-	130	16	278	-	278	10	10,0
250	505	430	39	12	M36	273,0	276,5	-	-	72	60	60	60	-	-	210	-	157	18	340	-	340	12	12,5
300	585	500	42	16	M39	323,9	327,5	-	-	84	68	68	68	-	-	260	-	170	18	400	-	407	12	14,2
350	655	560	48	16	M45	355,6	359,5	-	-	95	74	74	74	-	-	300	-	189	20	460	-	460	12	16,0
400	715	620	48	16	M45	406,4	411,0	-	-	406	-	78	-	-	-	-	-	-	-	-	-	518	-	-
500	870	760	56	20	M52	508,0	543,5	-	-	128	-	94	-	-	-	-	-	-	-	-	-	630	-	-

^{*} For flanges type 21 the outside hub diameter approximately corresponds to the outside pipe diameter,

FLANGES according to EN 1092-1

Flange facing dimensions according to EN 1092-1 standard



DN	PN 25	PN 40	PN 63	PN 100 (160)	f ₁	f ₂	f ₃	f ₄	W	×	у	Z	α	d ₂
DIN			d ₁											
						[mm]							
10				40					24	34	35	23		
15				45					29	39	40	28		
20				58					36	50	51	35		
25				68					43	57	58	42		
32	Use F	PN 100 di	mensions	78		4	3	2	51	65	66	50		5
40				88					61	75	76	60	41 °	
50				102					73	87	88	72		
65				122	2				95	109	110	94		
80				138]				106	120	121	105		
100	162	162	162	162					129	149	150	128		
125	188	188	188	188					155	175	176	154		
150	218	218	218	218		4,5	3,5	3	183	203	204	182	32 °	6
200	278	285	285	285		4,5	ا درد	٦	239	259	260	238	J2 *	
250	335	345	345	345					292	312	313	291		
300	395	410	410	410					343	363	364	342		
350	450	465	465	465		5	4	3	395	421	422	394	27°	7

^{*} For PN 160 flnages form can be only B2, C and D